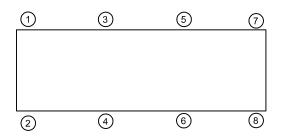


REV.	DESCRIPTION	DATE	BY

TYPE HSPA-1C SPRING POSITIONING & ANGULARITY HANGERS FOR 1" NOMINAL DEFLECTION						
HANGER	RATED LOAD (LBS)	DEFLECTION (IN)	SPRING RATE (LBS/IN)	SPRING COLOR CODE		
HSPA-1C-50	50	1.00	50	BLUE		
HSPA-1C-100	100	1.00	100	TAN		
HSPA-1C-150	150	1.00	150	RED		
HSPA-1C-250	250	0.83	300	BLACK		
HSPA-1C-300	300	0.75	400	DK YELLOW		
HSPA-1C-370	370	0.75	493	YELLOW		



ISOLATOR SELECTIONS			
LOC 1:	LOC 2:		
LOC 3:	LOC 4:		
LOC 5:	LOC 6:		
LOC 7:	LOC 8:		
CUSTOMER EQP'T. TAG:			

NOTE: MATERIAL SHOWN IS FOR (1) SET.

- STANDARD FINISH: HANGER BOX PAINTED, POWDER COATED OR GALVANIZED STEEL, SPRING - POWDER COAT.
- 3. SEISMIC VERTICAL LIMIT-STOP REQUIRED FOR SEISMIC APPLICATIONS. NOT BY THE VMC GROUP. INSTALL WASHER .134 THK. MIN. X 1-3/4 O.D. MIN. WITH REQUIRED INSIDE DIAMETER TO ACCOMMODATE ROD SIZE IN USE. THIS CAN BE ACCOMPLISHED BY USING A SINGLE WASHER OR BY STACKING NOT MORE THAN TWO WASHERS.
- 4. ALL DIMENSIONS IN INCHES. INTERPRET PER ANSI Y14.
- 5. ALL DIMENSIONS ARE FOR REFERENCE, DIMENSIONS SHOWN AS NOMINAL.
- 6. ALL SPRINGS ARE DESIGNED WITH MINIMUM 50% OVER-TRAVEL.
- 7. RATED DEFLECTIONS ARE WITHIN 25% OF NOMINAL. HIGHER DEFLECTIONS ARE ALLOWED IF THEY MEET SPECIFICATIONS.

THER MATERIALS, COMPOUNDS, OR FINISHES WITH EQUAL OR SUPE	RIOR
OPERTIES MAY BE SUBSTITUTED AS THEY BECOME AVAILABLE.	

CERTIFIED FOR:			SCALE: NONE	_
JOB NAME:	MODEL HSPA-1C 50-370 LBS. SPRING		SHEET:	Wempe"
CUSTOMER:	POSITIONING AND ANGULARITY HANGERS			
CUSTOMER P.O.:	1 INCH DEFLECTION	THE VMC GROUP The Power of Together	DRAWING NO.:	REVISION
SALES ORDER:		Bloomingdale, NJ 07403 Houston, TX 77041		