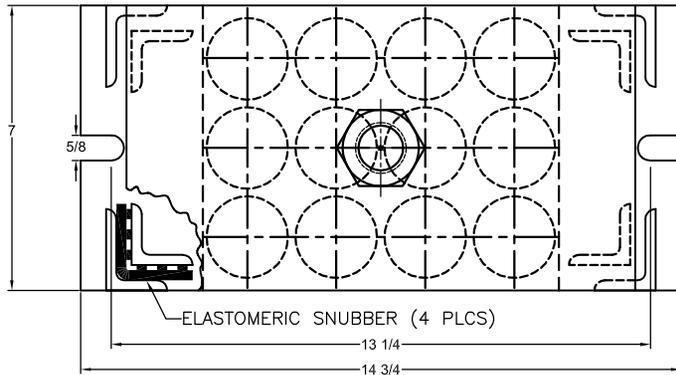


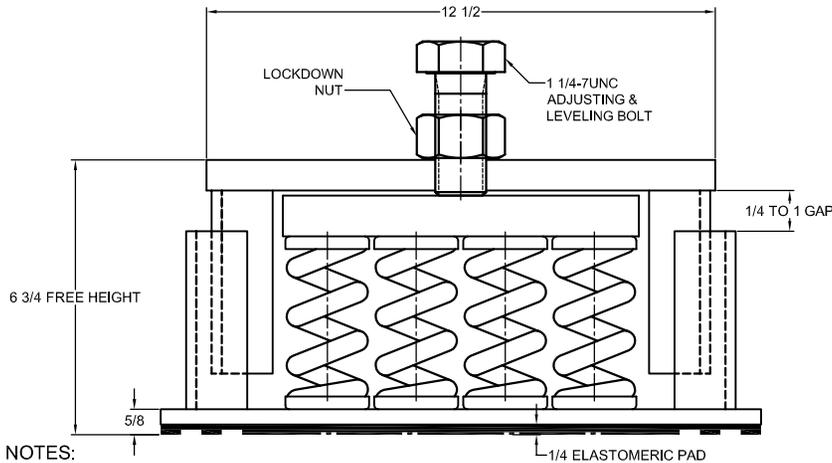
REV.	DESCRIPTION	DATE	BY



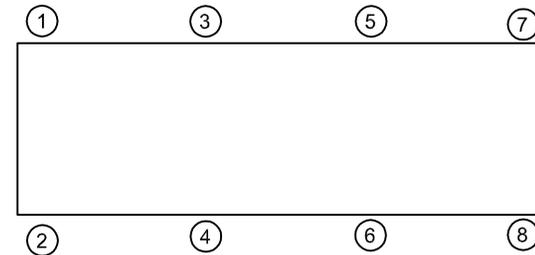
TYPE C12E-1D CAST IRON SPRING-FLEX ISOLATORS WITH EXTERNAL ADJUSTMENT

MODEL	MAX LOAD (LBS.)	DEFLECTION (IN)	SPRING RATE (LB/IN)	SPRING COLOR CODE
C12E-1D-4080	4080	1.13	3600	RED
C12E-1D-6120	6120	1.02	6000	BLACK
C12E-1D-8100	8100	1.32	6156	DK PURPLE
C12E-1D-10800	10800	1.02	10572	DK GREEN
C12E-1D-14400	14400	0.90	15924	GRAY
C12E-1D-16320	16320	0.77	21096	WHITE
C12E-1D-21420N ¹	21420	0.88	24348	GRAY/RED

NOTES:
 1. TWO NESTED SPRINGS YIELD THIS LOAD. THE COLOR CODE IS FOR OUTER SPRING/INNER SPRING.



- NOTES:
- ALL DIMENSIONS ARE IN INCHES. INTERPRET PER ANSI Y-14.
 - FINISH: HOUSINGS - ONE COAT BLACK PAINT, SPRINGS- POWDER COAT, HARDWARE- ZINC ELECTROPLATE.
 - REFER TO DRAWING 2 OF 2 FOR INSTALLATION INSTRUCTIONS.
 - INNER SPRING (WHEN USED) NOT SHOWN.
 - ALL SPRINGS ARE DESIGNED WITH 50% OVER-TRAVEL.
 - RATED DEFLECTIONS ARE WITHIN 25% OF NOMINAL. HIGHER DEFLECTIONS ARE ALLOWED IF THEY MEET SPECIFICATIONS.



ISOLATOR SELECTIONS	
LOC 1:	LOC 2:
LOC 3:	LOC 4:
LOC 5:	LOC 6:
LOC 7:	LOC 8:
CUSTOMER EQP'T. TAG:	

NOTE: MATERIAL SHOWN IS FOR (1) SET.

OTHER MATERIALS, COMPOUNDS, OR FINISHES WITH EQUAL OR SUPERIOR PROPERTIES MAY BE SUBSTITUTED AS THEY BECOME AVAILABLE.

CERTIFIED FOR:

JOB NAME: _____
 CUSTOMER: _____
 CUSTOMER P.O.: _____
 SALES ORDER: _____

**MODEL C12E-1D 4080-21420 LBS.
 OPEN SPRING-FLEX ISOLATORS SNUBBED
 WITH EXTERNAL ADJUSTMENTS
 1 INCH DEFLECTION**



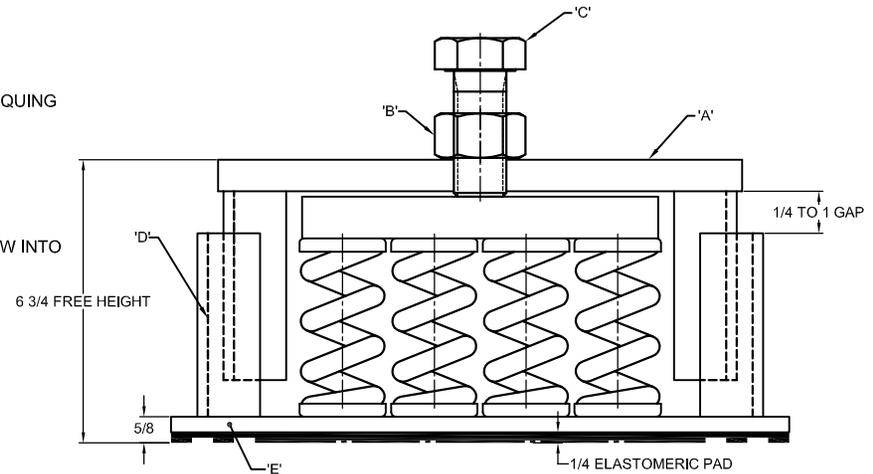
THE VMC GROUP
The Power of Together
 Bloomingdale, NJ 07403
 Houston, TX 77041

SCALE:	NONE	
SHEET:	1 OF 2	
DRAWING NO.:		REVISION

REV.	DESCRIPTION	DATE	BY

INSTALLATION INSTRUCTION

- ISOLATORS ARE SHIPPED FULLY ASSEMBLED AND ARE TO BE SPACED AND ARRANGED IN ACCORDANCE WITH INSTALLATION DRAWINGS OR AS OTHERWISE RECOMMENDED.
- SET ISOLATORS ON FLOOR OR SUB-BASE, ENSURING THAT ALL ISOLATOR CENTERLINES MATCH THE EQUIPMENT ISOLATING HOLES. SHIM OR GROUT AS REQUIRED LEVELING ALL ISOLATOR BASE PLATES "E" AT THE SAME ELEVATION (1/4" MAXIMUM DIFFERENCE IN ELEVATION CAN BE TOLERATED). ISOLATOR BASE PLATES MUST REST ON A FLAT SURFACE.
- ONCE ISOLATORS ARE IN POSITION, PLACE BLOCKING ALONGSIDE ISOLATOR. BLOCKING HEIGHT SHOULD BE EQUIVALENT TO THE FREE HEIGHT OF THE ISOLATOR AND BE CAPABLE OF SUPPORTING EQUIPMENT WEIGHT.
- UNLESS SPECIFIED, ISOLATORS NEED NOT TO BE FASTENED TO THE FLOOR IN ANY WAY. IF REQUIRED, BOLT ISOLATORS TO FLOOR THROUGH SLOTS "D". RECOMMENDED MAXIMUM TORQUING OF THE ISOLATOR BASE ANCHORS TO 5FT-# AFTER EQUIPMENT IS INSTALLED.
- REMOVE ADJUSTING BOLT "C" WITH NUT "B" FROM TOP HOUSING "A". (DO NOT DISCARD)
- PLACE MACHINE OR EQUIPMENT ONTO TOP PLATE "A" OF ISOLATOR. THE WEIGHT OF THE MACHINE MAY CAUSE THE UPPER HOUSING TO GO DOWN.
- ALIGN EQUIPMENT ISOLATING HOLE TO TOP HOUSING TAPPED HOLE.
- TURN NUTS "B" UP ON ADJUSTING BOLTS SO THAT THEY WILL NOT INTERFERE WITH THE PROCEDURE. INSERT ADJUSTING BOLTS "C" THROUGH THE HOLES IN MACHINE BASE AND SCREW INTO THE TAPPED HOLE IN THE UPPER HOUSING OF THE ISOLATOR BY HAND AS FAR AS THEY WILL GO.
- ADJUST EACH ISOLATOR IN SEQUENCE; SCREW DOWN ONE COMPLETE TURN ON THE ADJUSTING BOLT "C" OF EACH ISOLATOR UNTIL EQUIPMENT IS RAISED ABOVE BLOCKING.
- AFTER THE MACHINE OR EQUIPMENT IS LEVEL AND LOADS ARE TRANSFERRED TO SPRINGS, REMOVE BLOCKING.
- TURN NUT "B" ON ADJUSTING BOLT "C" DOWN AGAINST MACHINE LEG AND LOCK IN PLACE WITH WRENCH TO COMPLETE ADJUSTMENTS (MAX 20FT-#.)
- INSTALLATION IS COMPLETE.



OTHER MATERIALS, COMPOUNDS, OR FINISHES WITH EQUAL OR SUPERIOR PROPERTIES MAY BE SUBSTITUTED AS THEY BECOME AVAILABLE.

CERTIFIED FOR:

JOB NAME: _____
 CUSTOMER : _____
 CUSTOMER P.O.: _____
 SALES ORDER: _____

**MODEL C12E-1D 4080-21420 LBS.
 OPEN SPRING-FLEX ISOLATORS SNUBBED
 WITH EXTERNAL ADJUSTMENTS
 1 INCH DEFLECTION**



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 Bloomingdale, NJ 07403
 Houston, TX 77041

SCALE:	NONE	
SHEET:	2 OF 2	
DRAWING NO.:		REVISION