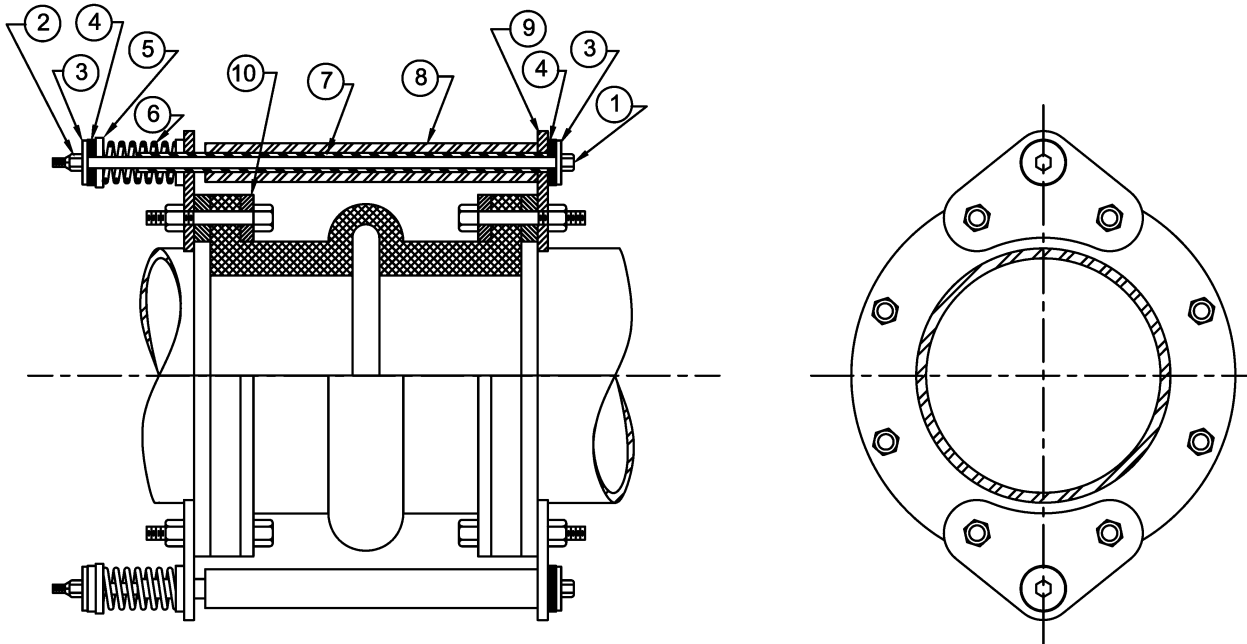


REV.	DESCRIPTION	DATE	BY



- DESIGNATION**
1. CONTROL BOLT
 2. ELASTIC STOP NUT
 3. STEEL WASHER
 4. ELASTOMERIC IMPREGNATED FABRIC WASHER
 5. SPRING CUP
 6. CONTROL SPRING
 7. ELASTOMERIC SLEEVE
 8. COMPRESSION LIMIT STOP
 9. FLANGE EAR
 10. RETAINING RING

- INSTALLATION & ADJUSTMENT**
- A. ASSEMBLE CONTROL UNIT PARTS AS SHOWN.
 - B. COMPRESS CONTROL SPRINGS 60% TO 70% OF RATED SPRING DEFLECTION AT TIME OF INSTALLATION.
 - C. RE-ADJUST CONTROL SPRINGS AFTER PRESSURE IS ON SYSTEM TO LIMIT ELONGATION OF EXPANSION JOINT TO THE DESIGN FACE-TO-FACE DIMENSION.
 - D. WHEN PRESSURE IS NOT ON SYSTEM, EXCESSIVE COMPRESSION OF EXPANSION JOINT IS PREVENTED BY COMPRESSION LIMIT-STOP.

OTHER MATERIALS, COMPOUNDS, OR FINISHES WITH EQUAL OR SUPERIOR PROPERTIES MAY BE SUBSTITUTED AS THEY BECOME AVAILABLE.

CERTIFIED FOR:

JOB NAME: _____

CUSTOMER : _____

CUSTOMER P.O.: _____

SALES ORDER: _____

**MODEL SPRING-TYPE CONTROL UNIT
FOR RUBBER EXPENSION JOINT**

THE VMC GROUP
The Power of Together
Bloomingdale, NJ 07403
Houston, TX 77041

SCALE :	NONE	
SHEET:		
DRAWING NO.:		REVISION